

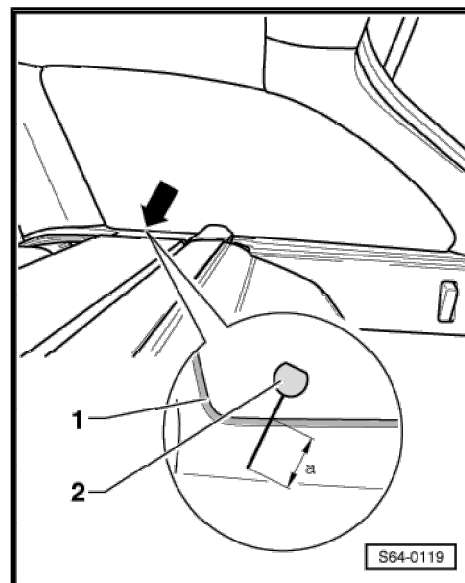
- Cut through the adhesive kit e.g. with a knife in the lower area of the window - arrow -.
- Pierce adhesive kit (Pos. 1) with the piercing needle (Pos. 2).

**Note**

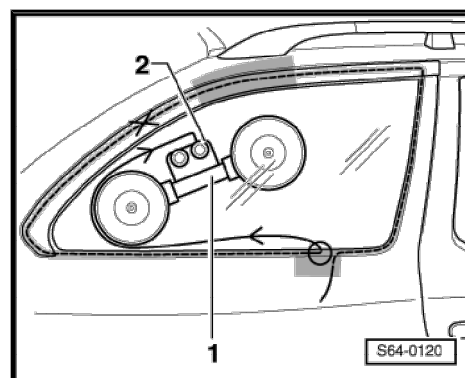
When piercing, observe the dimension -a- which can be marked on the needle with e.g. an adhesive tape, because of possible damage to the paintwork of the vehicle.

$a = 60 \pm 5 \text{ mm}$

- Draw cutting cord through the piercing needle (Pos. 2).



- Insert the cutting cord all around the side window behind the sealing profile and fix with adhesive tape -arrows-.
- Attach the spooler e.g. -V.A.G 1654A- (Pos. 1) to the rear corner to the inner side of the window, and secure the cord end in the front coil (Pos. 2).
- Cut through the adhesive cement up to the area marked with an - X - using the spooler. Use the steering roller e.g. -V.A.G 1474/1- in the window corner.



- Offset spooler.
- Pull the other cutting cord end (Pos. 2) into the vehicle and attach it to the rear coil (Pos. 1).
- Cut through the adhesive kit up to the area marked with an - X -. Use the steering roller in the window corner.

