



- Unscrew the screws -arrows- and remove the control unit -1-.
- Release connector and pull it off.

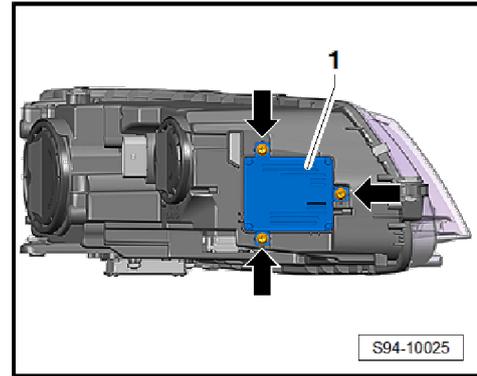
### Installing

Installation is performed in the reverse order; pay attention to the following points:



#### Note

Correctly install the seal when installing the control unit. Water ingress destroys the headlight.



### Specified torques

Component	Specified torque
Fixing screws for control unit	1.4 Nm

## 1.15 Removing and installing the performance module for the headlight -J667- / -J668-

### Removing

- Remove headlight  
 ⇒ ["1.2 Removing and installing headlight", page 77](#) .
- Release the screws -2- and remove the control unit -1-.
- Release connector and pull it off.

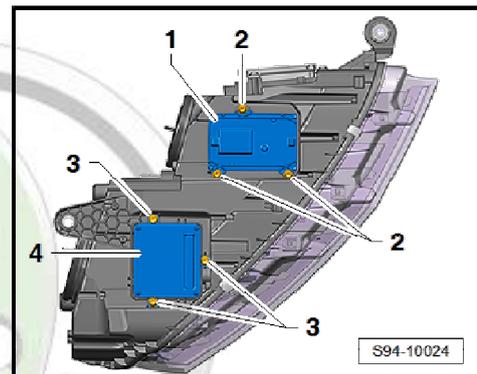
### Installing

Installation is performed in the reverse order; pay attention to the following points:



#### Note

Correctly install the seal when installing the control unit. Water ingress destroys the headlight.



- If the performance module was replaced, then the coding must be carried out with ⇒ Vehicle diagnostic tester and the headlights need adjusting  
 ⇒ ["1.3 Setting the headlight beam", page 78](#) .

### Specified torques

Component	Specified torque
Fixing screws for module	1.4 Nm

## 1.16 Removing and installing control unit for daytime driving light and side light -J860- (LED module) left or -J861- right

### Removing

- Left side - remove headlight  
 ⇒ ["1.2 Removing and installing headlight", page 77](#) .
- Righthand side - Remove the front right wheelhouse liner⇒ Exterior body work; Rep. gr. 66 ; Wheelhouse liner; Removing and installing the front wheelhouse liner .

- Release the screws -3- and remove the control unit -4-.

### Installing

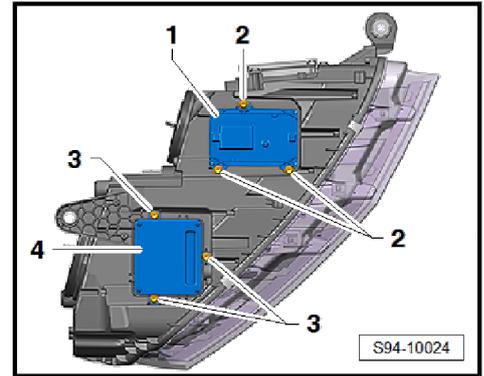
Installation is performed in the reverse order; pay attention to the following points:

#### Note

*Correctly install the seal when installing the control unit. Water ingress destroys the headlight.*

### Specified torques

Component	Specified torque
Fixing screws for control unit	1.4 Nm



## 1.17 Removing and installing the cornering light and headlight range control unit - J745-

⇒ [“1.17.1 Removing and installing the cornering light and headlight range control unit J745 , left-hand drive vehicles, control unit without additional mounting bracket”, page 97](#)

⇒ [“1.17.2 Removing and installing the cornering light and headlight range control unit J745 , left-hand drive vehicles, control unit in additional mounting bracket”, page 98](#)

⇒ [“1.17.3 Removing and installing the cornering light and headlight range control unit J745 , right-hand drive vehicles, control unit without additional mounting bracket”, page 99](#)

⇒ [“1.17.4 Removing and installing the cornering light and headlight range control unit J745 , right-hand drive vehicles, control unit in additional mounting bracket”, page 100](#)

### 1.17.1 Removing and installing the cornering light and headlight range control unit - J745- , left-hand drive vehicles, control unit without additional mounting bracket

The control unit is located above the brake pedal.

#### Note

*If the control unit is replaced, connect the ⇒ Vehicle diagnostic tester and, in the “Targeted fault finding” operating mode, select the “Replace control unit” function of the relevant control unit.*

### Removing

- Switch off the ignition and all electrical components.
- Remove knee airbag ⇒ General body repairs, interior; Rep. gr. 69 ; Knee airbags .
- Removing the left footwell vent on the driver side ⇒ Heating, Air Conditioning; Rep. gr. 80 .
- Remove bracket for brake pedal ⇒ braking systems; Rep. gr. 46 ; brake pedal ,

 Note

*Depending on model year and country variant, the variant may also only have a vehicle level sender at rear.*

- ◆ Sensor for vehicle level front left - G78- → Axles, steering; Rep. gr. 43 ; sensor for vehicle level
- ◆ Sensor for vehicle level rear left - G76- → Axles, steering; Rep. gr. 43 ; sensor for vehicle level

## 1.19 Removing and installing LED module

### Removing

 Note

*Handle the removed LED module with care and keep it clean to avoid damaging the LED light source.*

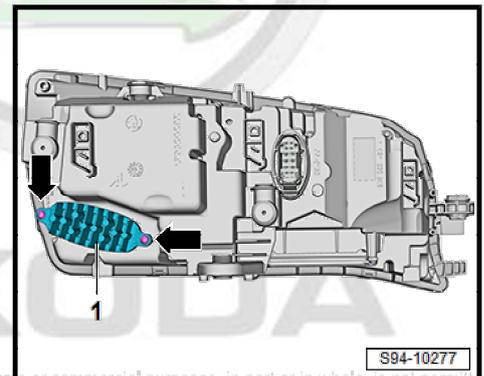
- Remove wheelhouse liners ⇒ General body repairs, exterior; Rep. gr. 66 ; Wheelhouse liner; removing and installing front wheelhouse liner .
- Unscrew the screws -arrows- and remove the LED module -1-.
- Release connector and pull it off.

### Installing

Installation is performed in the reverse order; pay attention to the following points:

 Note

*Correctly fit the seal when installing the LED module. Water ingress destroys the headlight.*



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### Specified torques

- ◆ ⇒ [“1.1.5 Summary of components - LED headlights”, page 76](#)

## 1.20 Removing and installing the control unit for Leimo Plus LED

 Note

*When replacing the control unit for the Leimo Plus LED, connect ⇒ Vehicle diagnostic tester and, in the operating mode “Targeted fault finding” or “Targeted functions”, select the function “Replace relevant control unit”.*

### Removing

- Remove headlight  
⇒ [“1.2 Removing and installing headlight”, page 77](#) .