



## 5 Outer trim panel

⇒ [“5.1 Removing and installing protective side strips”, page 108](#)

⇒ [“5.2 Summary of components - scuff plate”, page 109](#)

⇒ [“5.3 Summary of components - outer A-pillar trim panel”, page 110](#)

⇒ [“5.4 Summary of components - outer D-pillar trim panel”, page 111](#)

⇒ [“5.5 The protective film”, page 111](#)

### 5.1 Removing and installing protective side strips

#### Special tools and workshop equipment required

- ◆ Hot-air blower e.g. -V.A.G 1416- .
- ◆ Cleaning solution e.g. -D 009 401 04- .
- ◆ Glue remover -D 002 000 10- .



#### Note

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*The temperature of the outer panels and the protective strips must be of approx. 20 - 40°C.*

#### Removing

- Protective strip with hot air out of the hot-air blower to approx. 100 °C.
- Separate protective strip from the door.
- Remove glue residues with -D 002 000 10- .

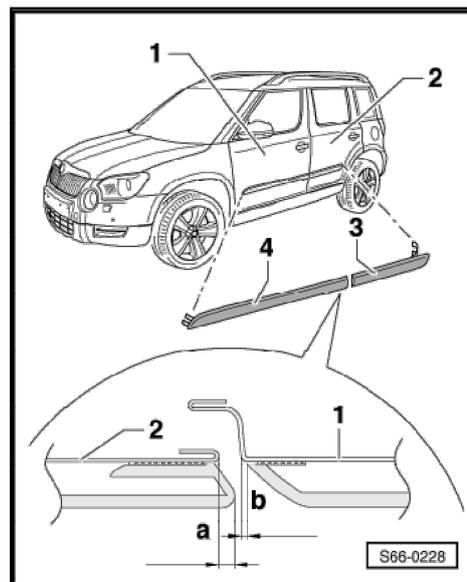
#### Install

- Clean front door -3- and rear door -2- with cleaning solution -D 009 401 04- .
- Remove protective foils from adhesive tapes.
- Stick protective strips -1- and -4- on front door -3- and rear door -2-, pay attention to the following:

**a = 3.41 - 0.5 mm**

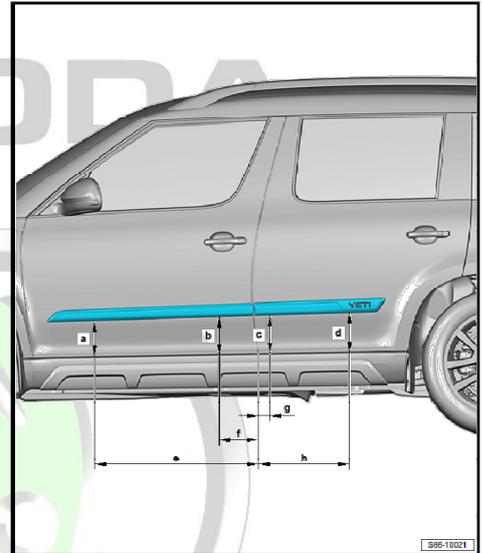
**b = 1.41 + 0.5 mm**

Proceed in the same manner on the other vehicle side.



### Position of protective side strips

- a -  $165.52 \pm 0.2$  mm
- b -  $173.47 \pm 0.2$  mm
- c -  $174.94 \pm 0.2$  mm
- d -  $180.63 \pm 0.2$  mm
- e -  $800 \pm 0.2$  mm
- f -  $100 \pm 0.2$  mm
- g -  $25 \pm 0.2$  mm
- $500 \pm 0.2$  mm



## 5.2 Summary of components - scuff plate

- 1 - Bottom side rail
- 2 - Grommet
- 3 - Adjusting nut
- 4 - Sill panel

### Removing

- Remove screws -5-.
- Unclip scuff plate

### Note

*This part is not intended for re-in-  
stalling. The part is damaged when  
removing it and a new part must be  
installed!*

### Install

- Installation is carried out  
in the reverse order.

- 5 - Screw
- 2 Nm

