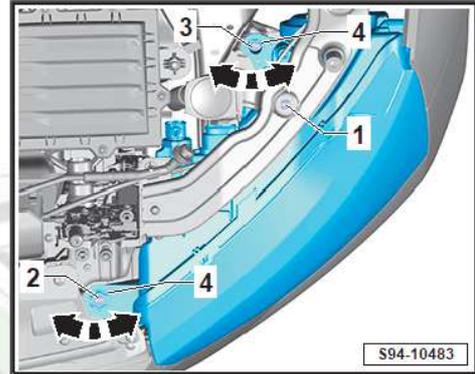




- Turn the -Arrows- setting elements -4-.
- Then tighten fixing screws -1- and -2-.
- Swivel the bottom part of the headlight as far forward in the direction of the bumper as possible and tighten screw -3-.
- Set up the headlight => ["1.3 Setting the headlight beam", page 74](#) .

#### Specified torques

- ◆ => ["1.1 Assembly overview - headlight", page 67](#)



### 1.3 Setting the headlight beam

Use a headlight beam setting device for setting the headlight beam. Specified values, setting elements, conditions and measurement => Maintenance ; Booklet Scala or => Maintenance ; Booklet Kamiq .

### 1.4 Removing and installing the front left turn signal bulb -M5- / -M7-

=> ["1.4.1 Removing and installing front turn signal bulb, Scala", page 74](#)

#### 1.4.1 Removing and installing front turn signal bulb, Scala

Applies to the Halogen headlight.



#### Caution

*Do not touch the glass when installing the light bulb. Your fingers will leave traces of grease on the glass which then evaporate when the bulb is switched on causing it to cloud.*

*When installing the cover, pay attention to the correct fitting. Water ingress destroys the headlight.*

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#### Removing

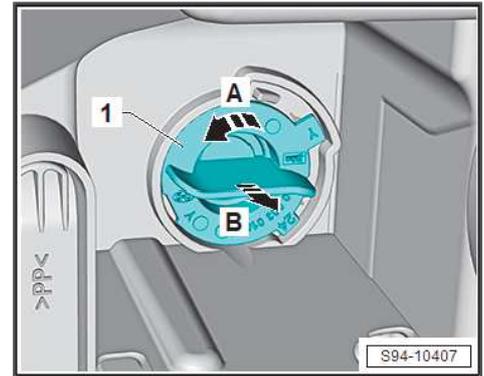
- Remove the cover from the wheel arch by turning in the direction of the arrow- -1-.



- Turn socket in -direction of arrow- -A-.
- Remove the light bulb with socket -1- in -direction of arrow- -B-.
- Remove defective light bulb from the socket and replace.

### Installing

Installation is carried out in the reverse order.



## 1.5 Installing repair kit for headlight housing

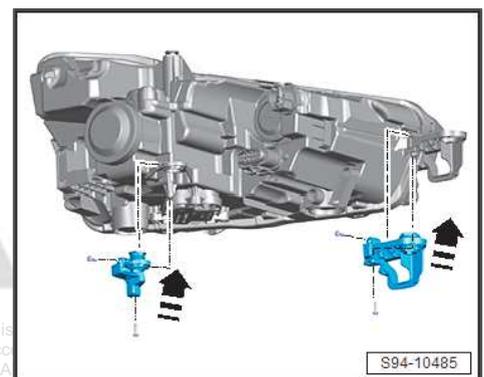
If the headlight fixing brackets are broken or damaged, they can be replaced by installing the repair kit. The complete headlight must not be replaced.



### Note

- ◆ Before repairs check if the headlight has no other damage, as the repair would be senseless.
- ◆ The replacement brackets can be ordered separately see → *Electronic Catalogue of Original Parts "ETKA"*.
- ◆ Before repairs the headlight must be removed ⇒ ["1.2 Removing and installing headlight", page 73](#).
- ◆ After installing the headlight, adjust the headlight ⇒ ["1.3 Setting the headlight beam", page 74](#).
- Remove the remains of the original crate.
- Change the contact surface (grind off, remove by file) to allow a new bracket to be inserted properly.
- Install a new bracket -arrows- with adjusting screw already screwed in flush to the profile.

Scala:



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