



## 11 - Screw

## 12 - Belt buckle

- Removing and installing ⇒ ["1.15 Removing and installing the front seat belt buckle", page 53](#) .

# 1.4 Removing and installing front seat

## Removing

- Put the seat into the foremost position by means of the longitudinal adjustment.
- Unscrew the rear screws -1 and 3-.
- Put the seat into the rearmost position by means of the longitudinal adjustment.
- Unscrew the front screws -2 and 4-.
- Disconnect plug connections for airbag, heating, seat occupancy (depending on vehicle equipment).
- Remove seat from vehicle.





### Caution

*If the seat is lifted out of the vehicle or transported, it must not be touched at the component parts. These include the belt buckle, the lever for the longitudinal seat adjustment, the seat height adjustment lever and the seat trim panels. This is necessary to avoid damage.*

### Installing

- Insert the seat into the corresponding hole in the floor via a centering pin - 5 - on the tunnel side.
- Put the seat into the rearmost position by means of the longitudinal adjustment.
- Tighten the front screw -4- on the tunnel side (40 Nm).
- Tighten the front screw -2- on the rail side (40 Nm).
- Put the seat into the foremost position by means of the longitudinal adjustment.
- Tighten the rear screw -3- on the tunnel side (40 Nm).
- Tighten the rear screw -1- on the rail side (40 Nm).



**WARNING**

*If a thread in the support panel of the seat crossmember is damaged during the installation, it is not permitted to rework the damaged thread! In this case, the support panel of the seat crossmember must be replaced.*

If there is a thread damage in the support panel of the seat crossmember

- Replace the affected support panel of the seat crossmember  
⇒ Body Repairs; Rep. gr. 51 .

## 1.5 Removing and installing the seat upholstery on the rail side (seat without height adjustment)

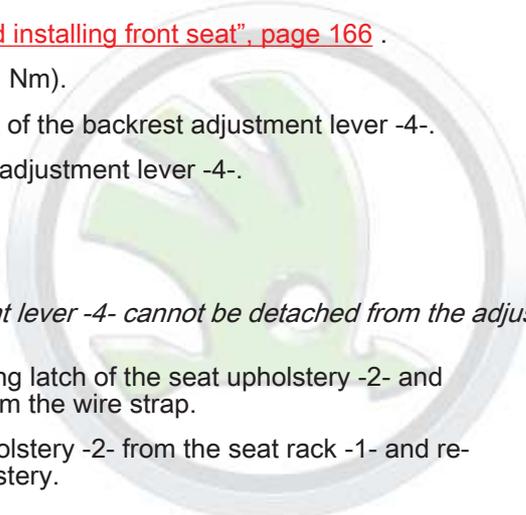
### Removing

- Remove front seat  
⇒ ["1.4 Removing and installing front seat", page 166](#) .
- Remove screw -1- (1 Nm).
- Lever the cap -5- out of the backrest adjustment lever -4-.
- Detach the backrest adjustment lever -4-.

**Note**

*The backrest adjustment lever -4- cannot be detached from the adjustable axle without being destroyed.*

- Open the bottom fixing latch of the seat upholstery -2- and press the support from the wire strap.
- Loosen the seat upholstery -2- from the seat rack -1- and remove the seat upholstery.



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